## APPLICATION NOTE

MITSUBISHI<IGBT MODULE>

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CM200DC1-24NFM

HIGH POWER SWITCHING USE

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Notice:	This is r	not a	final	specification.	Some	parametric limits	are	subject to change.	WITHOUT SPECIFIC
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WRITTEN PERMISSION OF MITSUBISHI ELECTRIC CORPORATION (THIS IS A RED INK STAMP)

Caution: No short circuit capability is designed.

Flatbase Type / Insulated Type / Copper base type 2-elements in a pack RoHS Directive compliant

**APPLICATION** Welder only.

ABSOLUTE MAXIMUM RATINGS (Ti=25°C, unless otherwise specified)

Symbol	Item	Conditions	Ratings	Units	
V <sub>CES</sub>	Collector-emitter voltage	G-E Short	1200	V	
V <sub>GES</sub>	Gate-emitter voltage	C-E Short	± 20	V	
lc	Collector current	Operation	200	1	
Ісм	Collector current	Pulse *4	300	A	
l∈ *3	Emitter current	Operation	150	Α	
I <sub>EM</sub> *3	Emitter current	Pulse *4	300		
Pc *5	Maximum collector dissipation	T <sub>C</sub> =25°C *1	1340	W	
Tj	Junction temperature		- 40 ~ +150	°C	
T <sub>stg</sub>	Storage temperature		- 40 ~ +125	°C	
V <sub>iso</sub>	Isolation voltage	Main terminal to base plate, AC 1 min.	2500	V	
	Torque strength	Main terminal M6	3.5 ~ 4.5	N·m	
	Torque strength	Mounting holes M6	3.5 ~ 4.5	N·m	
-	Weight	Typical value	310	g	

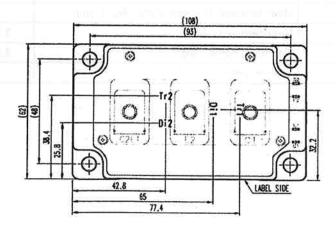
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Symbol	Item	Condition	ons	Min.	Тур.	Max.	Units
Ices	Collector cutoff current	V <sub>CE</sub> =V <sub>CES</sub> , V <sub>GE</sub> =0V	, <b>.</b>		1	mA	
V <sub>GE(th)</sub>	Gate-emitter I <sub>C</sub> =20mA, V <sub>CE</sub> =10V			4.5	6.0	7.5	V
lges	Gate leakage current	±V <sub>GE</sub> =V <sub>GES</sub> , V <sub>CE</sub> =0V	-	-	0.5	μА	
V <sub>CE(sat)</sub>	Collector to emitter	I <sub>C</sub> =200A *8	T <sub>j</sub> =25°C	-	2.9	3.8	V
▼ CE(Sat)	saturationvoltage	V <sub>GE</sub> =15V	T <sub>j</sub> =125°C	-	2.9	-	
Cies	Input capacitance		-	-	35	nF	
Coes	Output capacitance	V <sub>GE</sub> =0V, V <sub>CE</sub> =10V	V <sub>GE</sub> =0V, V <sub>CE</sub> =10V *6				3.0
C <sub>res</sub>	Reverse transfer capacitance			-	-	0.68	
Q <sub>G</sub>	Total gate charge	Vcc=600V, Ic=200A,	-	1000	-	nC	
t <sub>d(on)</sub>	Turn-on delay time	V <sub>CC</sub> =600V, I <sub>C</sub> =200A			-	300	
tr	Turn-on rise time	V <sub>GE1</sub> =V <sub>GE2</sub> =15V, R <sub>G</sub>	V <sub>GE1</sub> =V <sub>GE2</sub> =15V, R <sub>G</sub> =1.6Ω			80	
t <sub>d(off)</sub>	Turn-off delay time	f delay time Inductive load		-	-	500	ns
t <sub>f</sub>	Turn-off fall time	switching operation	-	60	200		
t <sub>rr</sub> *3	Reverse recovery time	I <sub>E</sub> =150A	100°-1.11	70	150		
۲, ع	Reverse recovery charge	*		•	6		μC
V <sub>EC</sub> *3	nitter-collector voltage I <sub>E</sub> =150A, V <sub>GE</sub> =0V		-	2.8	3.5	٧	
R <sub>th(j-c)</sub> a	Thermal resistance	IGBT part (1/2 mod		-	0.093	°C/W	
R <sub>th(j-c)R</sub>	memai resistance	FWDi part (1/2 mo	-	-	0.23		
R <sub>th(c-1)</sub>	Contact thermal resistance	Case to fin, Thermal grease app (1/2module) *1 *2	7.	0.02	nk <u>s</u> ej.,		
₹ <sub>G</sub>	External gate resistance			1.6	-	16	Ω

<sup>\*1:</sup> Tc, Tr measured point is just under the chips. (Refer to the figure of the chip location.)

Fig.1 Chip Location (Top view)

Dimensions in mm



Each mark points the center position of each chip. Tr1&Tr2: IGBT, Di1&Di2: FWDi.

<sup>\*2:</sup> Typical value is measured by using grease of  $\lambda$  =0.9W/(m·K). [ex Shin-Etsu Chemical Co.,Ltd / Sillcone Fluid Compound "G-747"] .

<sup>\*3:</sup> I<sub>E</sub>, I<sub>EM</sub>, V<sub>EC</sub>, t<sub>rr</sub> & Q<sub>rr</sub> represent characteristics of the anti-parallel, emitter to collector free-wheel diode (FWDi).

<sup>\*4:</sup> Pulse width and repetition rate should be such that the device junction temperature (Tj) dose not exceed Tjmax rating.

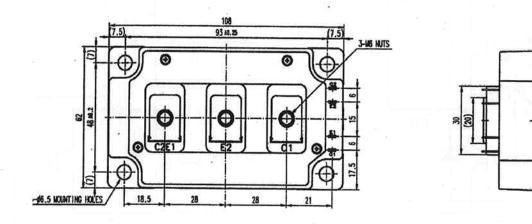
<sup>\*5:</sup> Junction temperature (T<sub>i</sub>) should not increase beyond 150°C.

<sup>\*6:</sup> Pulse width and repetition rate should be such as to cause negligible temperature rise. (Refer to the Fig.4 and Fig.5)

HIGH POWER SWITCHING USE

Fig2 OUTLINE DRAWING

Dimensions in mm



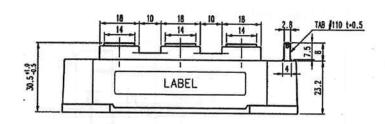
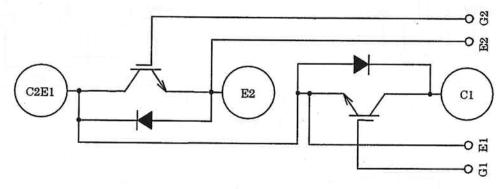


Fig.3 CIRCUIT DIAGRAM



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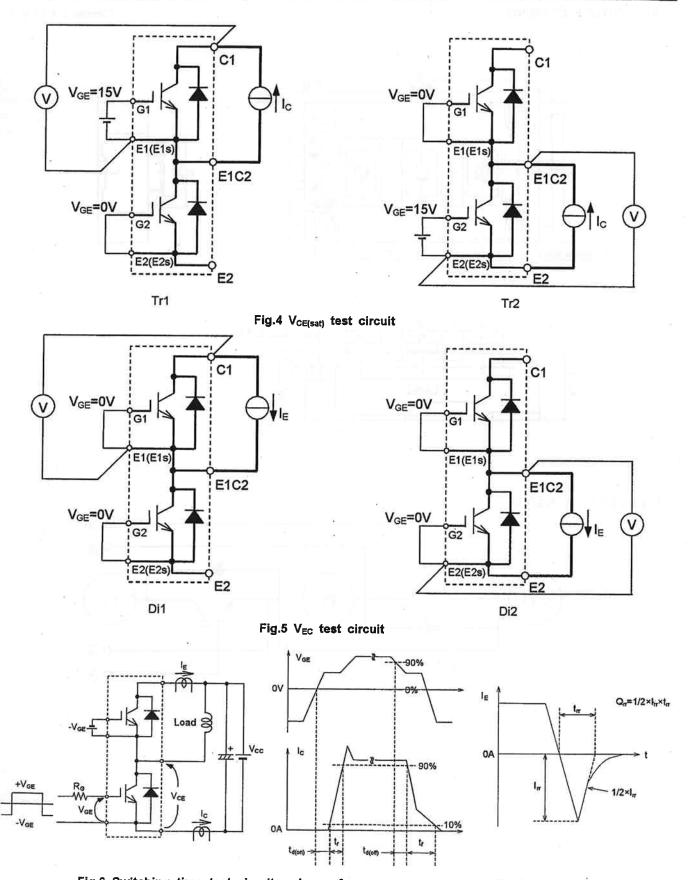


Fig.6 Switching time test circuit and waveforms

Fig.7 t<sub>rr</sub>, Q<sub>rr</sub> test waveform

### **APPLICATION NOTE**

# MITSUBISHI<IGBT MODULE> CM200DC1-24NFM

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